

TWO STATION BLOW MOULDING MACHINE FOR HOLLOW BODIES

H.500.

MACCHINA A DUE STAZIONI PER SOFFIAGGIO CORPI CAVI
SOUFFLEUSE A DEUX POSTES POUR CORPS CREUX
MAQUINA DE DOS ESTACIONES DE SOPLADO PARA CUERPOS HUECOS



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TECHNICAL FEATURES | CARATTERISTICHE TECNICHE | CARACTERISTIQUES TECHNIQUES | CARACTERÍSTICAS TÉCNICAS

Max container volume Volume massimo del contenitore Volume max du récipient Capacidad envase a soplar	L	5 - 10
Mould clamping force Potenza di chiusura Puissance de fermeture Potencia de cierre	kN	140
Hydraulic working pressure Pressione idraulica di esercizio Pression pneumatique Presión hidráulica	bar	130
Pneumatic working pressure Pressione pneumatica di esercizio Pression pneumatique Presión neumática de trabajo	bar	6 - 10
Cycle time Tempo per un ciclo Temps d'un cycle Ciclo en vacío cada carro	sec.	2,5
Heating zones Zone di riscaldamento Zones de chauffage Zonas calefacción	n°	min 8

EXTRUDER | ESTRUSORE | EXTRUDEUSE | EXTRUSORAS

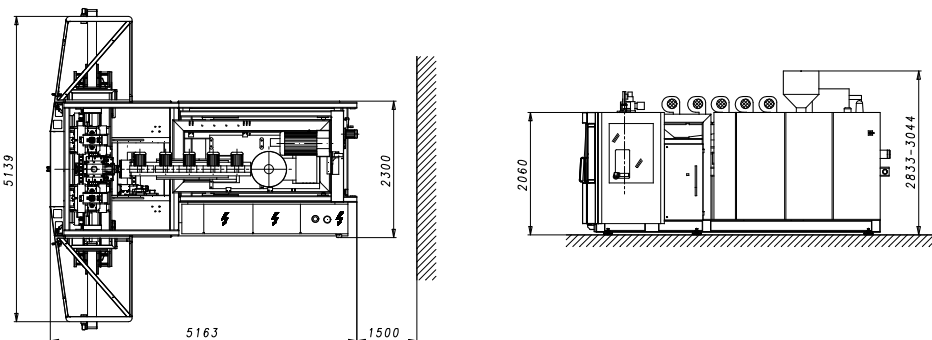
Screw diameter Diametro della vite Diametre vis Diámetro del husillo	mm	90	100
Working length Lunghezza utile Longueur utile Relación L/D	mm	24D	
Continuous screw speed Velocità della vite a regolazione continua Vitesse de la vis à réglage continu Velocidad husillo	RPM	0 - 90	0 - 100
Variable speed electric motor Motore elettrico a velocità variabile Moteur électrique à vitesse variable Potencia motor eléctrico	kW	45 (55)	55 (75)
Zones Zone Zones Zonas	n°	5	6
Fan cooled zones Zone raffreddate con ventilatori Zones refroidies par ventilateurs Zonas de termostatación con ventiladores	n°	4	5
Installed heating power Potenza di riscaldamento installata Puissance de chauffage installée Potencia de calefacción	kW	25	29

POWER CONSUMPTION | CONSUMO ENERGIA | CONSOMMATION ENERGIE | SERVICIOS


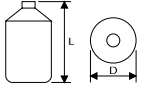
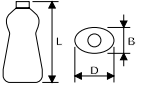
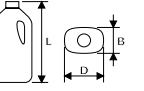
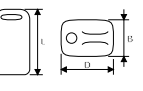
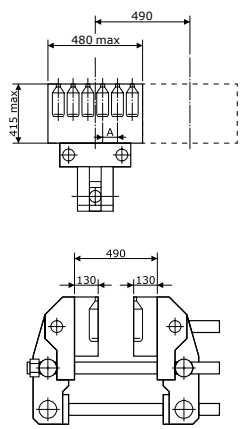














Total installed power Potenza totale installata Puissance totale installée Potencia total instalada	kW	88,5 (99,5)	102,5 (122,5)
Air consumption (6 - 8 bar) Consumo aria (6 - 8 bar) Consommation air (6 - 8 bar) Consumo aire (6 - 8 bar)	NI/min	1.200	

DIMENSIONS | DIMENSIONI | DIMENSIONS | DIMENSIONES

Machine net weight Peso netto impianto Poids net installation Peso neto maquina	Kg	11.000	11.500
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PRODUCTION CAPACITY | POSSIBILITA' DI PRODUZIONE | POSSIBILITES DE PRODUCTION | POSIBILIDAD DE PRODUCCION

															
 x n°	 x n°	A mm	L mm	D mm	-	L mm	D mm	B mm	L mm	D mm	B mm	L mm	D mm	B mm	
 x 1	 x 1	-	350	180	-	350	180	140	350	200	140	380	300	200	
 x 2	 x 2	200 - 210 - 220 - 230	350 350	190 min 220 max	-	350 350	190 min 220 max	140 140	350 350	180 min 210 max	140 140	350 350	170 min 200 max	130 130	
 x 3	 x 3	130 - 140 - 150	350 350	120 min 140 max	-	350 350	120 min 140 max	90 90	350 350	110 min 130 max	90 90	-	-	-	
 x 4	 x 4	100 - 110	320 320	90 min 100 max	-	320 320	90 min 100 max	70 70	-	-	-	-	-	-	
 x 5	 x 5	80 - 85 - 90	260 260	70 min 80 max	-	260 260	70 min 80 max	60 60	-	-	-	-	-	-	
 x 6	 x 6	60 - 70	200 200	50 min 60 max	-	200 200	50 min 60 max	35 35	-	-	-	-	-	-	

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