



MECCANOPLASTICA
GROUP

COMPANY WITH
QUALITY SYSTEM
CERTIFIED BY DNV GL
= ISO 9001:2015 =

TWO STATION BLOW MOULDING MACHINE FOR HOLLOW BODIES

H.600.

MACCHINA A DUE STAZIONI PER SOFFIAGGIO CORPI CAVI
SOUFFLEUSE A DEUX POSTES POUR CORPS CREUX
MAQUINA DE DOS ESTACIONES DE SOPLADO PARA CUERPOS HUECOS



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TECHNICAL FEATURES | CARATTERISTICHE TECNICHE | CARACTERISTIQUES TECHNIQUES | CARACTERÍSTICAS TÉCNICAS

Max container volume Volume massimo del contenitore Volume max du récipient Capacidad envase a soplar	L	10 - 20
Mould clamping force Potenza di chiusura Puissance de fermeture Potencia de cierre	kN	200
Hydraulic working pressure Pressione idraulica di esercizio Pression pneumatique Presión hidráulica	bar	130
Pneumatic working pressure Pressione pneumatica di esercizio Pression pneumatique Presión neumática de trabajo	bar	6 - 10
Cycle time Tempo per un ciclo Temps d'un cycle Ciclo en vacío cada carro	sec.	3
Heating zones Zone di riscaldamento Zones de chauffage Zonas calefacción	n°	min 8

EXTRUDER | ESTRUSORE | EXTRUDEUSE | EXTRUSORAS

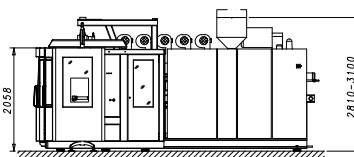
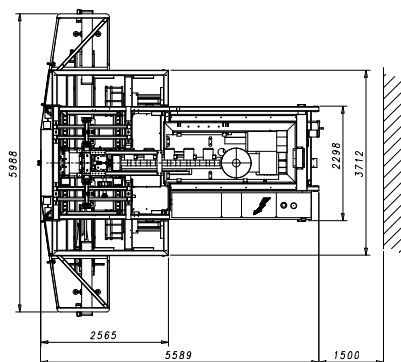
Screw diameter Diametro della vite Diametre vis Diámetro del husillo	mm	90	100
Working length Lunghezza utile Longueur utile Relación L/D	mm	24D	
Continuous screw speed Velocità della vite a regolazione continua Vitesse de la vis à réglage continu Velocidad husillo	RPM	0 - 90	0 - 100
Variable speed electric motor Motore elettrico a velocità variabile Moteur électrique à vitesse variable Potencia motor eléctrico	kW	45 (55)	55 (75)
Zones Zone Zones Zonas	n°	5	6
Fan cooled zones Zone raffreddate con ventilatori Zones refroidies par ventilateurs Zonas de termostatación con ventiladores	n°	4	5
Installed heating power Potenza di riscaldamento installata Puissance de chauffage installée Potencia de calefacción	kW	25	29

POWER CONSUMPTION | CONSUMO ENERGIA | CONSOMMATION ENERGIE | SERVICIOS


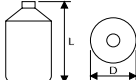
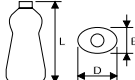
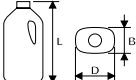
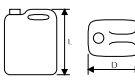
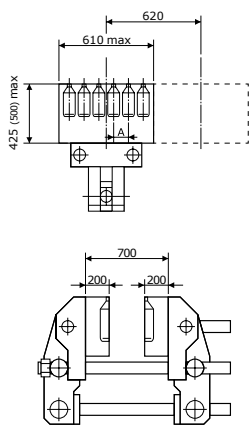














Total installed power Potenza totale installata Puissance totale installée Potencia total instalada	kW	88,5 (99,5)	102,5 (122,5)
Air consumption (6 - 8 bar) Consumo aria (6 - 8 bar) Consommation air (6 - 8 bar) Consumo aire (6 - 8 bar)	NI/min	1.200	

DIMENSIONS | DIMENSIONI | DIMENSIONS | DIMENSIONES

Machine net weight Peso netto impianto Poids net installation Peso neto maquina	Kg	18.000	18.500
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PRODUCTION CAPACITY | POSSIBILITA' DI PRODUZIONE | POSSIBILITES DE PRODUCTION | POSIBILIDAD DE PRODUCCION

															
 x n°	 x n°	A mm	L mm	D mm	-	L mm	D mm	B mm	L mm	D mm	B mm	L mm	D mm	B mm	
 x 1	 x 1	-	350	260	-	380	400	250	380	400	250	415	260	260	
 x 2	 x 2	230 - 240 - 250 - 260 270 - 280 - 285	350 350	220 min 275 max	-	350 350	220 min 275 max	140 140	350 350	210 min 265 max	140 140	370 370	200 min 255 max	200 200	
 x 3	 x 3	160 - 170 - 180 - 190	350 350	150 min 180 max	-	350 350	150 min 180 max	100 100	350 350	140 min 170 max	90 90	-	-	-	
 x 4	 x 4	130 - 140	350 350	120 min 130 max	-	350 350	120 min 130 max	90 90	350 350	110 min 120 max	90 90	-	-	-	
 x 5	 x 5	100 - 110	320 320	90 min 100 max	-	320 320	90 min 100 max	70 70	-	-	-	-	-	-	
 x 6	 x 6	60 - 70 - 80 - 90	260 260	50 min 80 max	-	260 260	50 min 80 max	35 35	-	-	-	-	-	-	

MECCANOPLASTICA srl - via Albert Einstein, 35/51 - 50013 Campi Bisenzio (Firenze) - Italy
 Tel. +39 055.898187 - info@meccanoplastica-group.com - www.meccanoplastica-group.com

